WHAT YOU NEED TO KNOW ABOUT EMBROIDERING WITH THESE EVERY DAY FABRICS!

- Performance wear – thin, slippery polyester knit fabric
- Lightweight woven – thin woven fabric
- Rain gear – synthetic non-woven fabric
- Caps – heavy woven fabric (round)
PERFORMANCE WEAR
DESIGNS & DIGITIZING

- Keep everything light
- ↑Underlay – ↓Top stitches
- Small to medium designs
- Patches – larger designs

Related Webinar - Think Light: Embroidering on Super Stretchy Performance Fabric with Rich Medcraft
4 FABRICS IN 40 MINUTES
EXPLORING THE ESSENTIALS OF WORKING WITH PERFORMANCE WEAR, LIGHTWEIGHT WOVENS, RAIN GEAR AND CAPS.

PERFORMANCE WEAR
STABILIZERS

- E-Zee Cut® Weblon No Show
- E-Zee Cut® Performance
- Lightweight Tear Away
- Ultra thin backings

Related Webinar - Think Light: Embroidering on Super Stretchy Performance Fabric with Rich Medcraft
PERFORMANCE WEAR
HOOPING

- Performance stabilizer next to garment
- Lightweight Tear Away on bottom
- Light Embroidery Spray Adhesive
- Do not over stretch

Related Webinar - Think Light: Embroidering on Super Stretchy Performance Fabric with Rich Medcraft
PERFORMANCE WEAR
THREAD & NEEDLES

- Keep it LIGHT
- Classic Rayon – softer
- Thinner threads for small letters and fine details
- Smaller needle when possible, always a ballpoint

<table>
<thead>
<tr>
<th>Thread Type</th>
<th>Recommended Needle Size</th>
</tr>
</thead>
<tbody>
<tr>
<td>Classic Rayon #40</td>
<td>#65/9 or #75/11</td>
</tr>
<tr>
<td>Polyenon #40</td>
<td></td>
</tr>
<tr>
<td>Classic Rayon #60</td>
<td>#60/8 or #65/9</td>
</tr>
<tr>
<td>Polyenon #60</td>
<td></td>
</tr>
<tr>
<td>Supertwist #30</td>
<td>#80/12 or #90/14</td>
</tr>
</tbody>
</table>

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LIGHTWEIGHT WOVEN
SIMILAR TO PERFORMANCE WEAR

- Lightweight dress shirts
- Keep designs on the smaller side
- Performance stabilizers
- Ballpoint needles

Related Facebook Live – *Getting Garment Specific*

*Design by Madeira Germany*
4 FABRICS IN 40 MINUTES
EXPLORING THE ESSENTIALS OF WORKING WITH PERFORMANCE WEAR, LIGHTWEIGHT WOVENS, RAIN GEAR AND CAPS.

LIGHTWEIGHT WOVEN THREADS & HOOPING

- All varieties of embroidery thread
- Lightweight Tear Away – bottom
- Thin threads – small letters
- Hoop lightly

Related Facebook Live – Getting Garment Specific

Extra Thick Burmilana #12 - Work Shirt
Ultra Thin Polyneon #75 - Dress Shirt
4 FABRICS IN 40 MINUTES
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LIGHTWEIGHT WOVEN DESIGN PLACEMENT

- Cuff, collar, sleeve
- Placket - bottom
- Left chest logo
- Having fun

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EmbroideryDesigns.com
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EmbroideryDesigns.com
4 FABRICS IN 40 MINUTES
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LIGHTWEIGHT WOVEN
HOOPING WITH E-ZEE TEAR® STICK-ON

- Tear Away with release paper
- Pressure sensitive adhesive
- Hoop with release paper
- Adhere to garment

Related Facebook Live – Getting Garment Specific
RAIN GEAR
AVOIDING HOOP BURNS

- Using magnetic or clamping hoops can help
- Generally made of non-woven synthetic fabrics
- Hoop burns may occur with standard tubular hoops
- A Stick-On stabilizer with a pressure sensitive adhesive

Related Facebook Live – Getting Garment Specific
RAIN GEAR
USING E-ZEE TEAR® STICK-ON STABILIZER

- Hoop E-Zee Tear® Stick-On Stabilizer with paper side up
- Score the paper lightly and remove the release paper
- You now have a large area of “sticky-ness”
- Press on the area of garment to be embroidered

Related Facebook Live – Getting Garment Specific
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RAIN GEAR
LUNCH BAGS

- Why Not – Be sure to test!
- Hoop with magnetic hoops
- E-Zee Waffle Just Right stabilizer
- Use E-Zee Film Laminate inside

Related Facebook Live – Getting Garment Specific

Embroidery Library
4 FABRICS IN 40 MINUTES
EXPLORING THE ESSENTIALS OF WORKING WITH PERFORMANCE WEAR, LIGHTWEIGHT WOVENS, RAIN GEAR AND CAPS.

RAIN GEAR
SEALING WITH A FILM LAMINATE

- Adheres to nylon, polyester, PU, PVC
- E-Zee Film Laminate 3218
- Seal up perforations
- Water proof

Related Facebook Live – Getting Garment Specific
4 FABRICS IN 40 MINUTES
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CAPS
ANATOMY OF A CAP

- Buckram
- Key Hole
- Crown
- Bill

Related Webinar - Meeting the Challenge Head On: Embroidering on Caps with Erich Campbell
4 FABRICS IN 40 MINUTES
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CAPS DIGITIZING

- Stitch from the center out
- Stitch from the bottom up
- Avoid excess movement
- Maintain registration

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CAPS
STABILIZERS

- Heavy weight Tear Away backings
- Use 1 or 2 pieces as needed
- Cut 3.75” to 4.5” width
- Pre-Cuts & Rolls

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CAPS
THREAD & NEEDLES

- Polyneon & Frosted Matt
- Polyester CR Metallic
- Sharp point needles
- Titanium - strength

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WHAT WE’VE COVERED

- Performance wear – thin, slippery polyester knit fabric
- Lightweight woven – thin woven fabric
- Rain gear – synthetic non-woven fabric
- Caps – heavy woven fabric (round)

To thank you for spending the time with us today, we’d like to offer an exclusive promotion. Visit madeirausa.com before November 11, fill your cart to $125 or more and save 10% when you use promo code WEB10!

No other discounts apply. Savings cannot be applied to previous orders. Discount applied to single unit pricing. This promo code cannot be used to further reduce pricing on drop-ship items but may be used to reach order minimums. VALID ONLINE ONLY. Enter promo code WEB10 in the Promo Code Box when placing order. Offer valid October 28 - November 11, 2020.