New from Madeira to the Decorated Apparel Market is an embroidery thread that offers the natural appearance of cotton with the durability of acrylic. At 50% cotton and 50% acrylic, Madeira’s new BurmilanaCo is a cousin to its popular 50/50 wool/acrylic blend, Burmilana embroidery thread. BurmilanaCo is a 12 weight machine embroidery thread that offers a unique, hand-embroidered look.

**Characteristics:**
- Cotton blend
- 65 solid colors
- 7 mélange colors
- Thick, 12 weight
- 1,100 yard cones
- Soft, natural hand
- Economically priced
- Order Color Card #100-69
- Great for decorative seams
- Safe to use on baby clothes
- Use on knits, fleece, canvas, denim

**Helpful Hints:**
1. Use a #100/16 large eye needle for best results.
2. Embroidery design should be digitized for the thick, #12 thread.
   - a. Satin stitch per cm = 23
   - b. Density based on 1/10mm = 9.0
   - c. Density based on 1mm = 0.90
3. Reduce the speed of the machine.
4. Adjust tension to accommodate the thickness and texture of BurmilanaCo.
5. Use canned air to clean the rotary hook area.
6. To clean garments embroidered with BurmilanaCo, hand laundering or gentle cycle is preferred. Do not use any detergent that contains bleaching agents such as peroxide, chlorine or optical brighteners; discoloration may result.