

# E-Zee Heat Seal 5256

~ A 5 mil. Double-Sided Heat-Activated Seal

E-Zee Heat Seal 5256 5 mil. is a polyester heat seal with heat-activated adhesives on both sides. A special release paper is on one side to allow for pressing. It may be used alone or in conjunction with Heat Laminate 3218 to produce permanent seals on patches and appliqués. An economical patch can be created by using 3218 as a stiffener before embroidering and then adding the 5250 as a final coat. It adheres well to cotton, poly/cotton and other blended fabric substrates. Made of polyester.



## How to use for Badges, Patches and Emblems

1. Embroider design and remove from the hoop.
2. Lay a piece of **E-Zee Heat Seal** on the back side of the embroidery with the release paper facing up.
3. Use an iron or heat press to bond **E-Zee Heat Seal** to the fabric (see chart below).
4. Allow to cool and then pull off the release paper.
5. Cut the patch to shape with scissors or a die cutter.
6. Finish the edges with a serging machine or a zigzag stitch on a home sewing machine.

**Please note** The recommended heat setting for the garment or substrate must be taken into account when setting the temperature of the iron or heat press for heat seals. Use a press cloth or silicone sheet as needed.

Available in these sizes:

Rolls

• 19" x 100 yards

Flat Press:	
Machine Setting	320°F to 392°F (160°C to 200°C)
Dwell Time	15 to 20 seconds
Pressure	2.8 to 4.2 Bar (40-60 psi)



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