

E-Zee Heat Laminate 3218

~ A 2 mil. Single-Side Heat-Activated Seal

E-Zee Film Laminate 3218 2 mil. is a polyurethane film that has a heat-activated adhesive on one side and a release paper on the other side. It is used for finishing the back side of patches. It eliminates fraying and adds body and stability to sew-on patches. It is suitable for use with a wide range of materials including heat-sensitive and vinyl coated fabrics. It may also be used to seal up the back side of embroidery on water resistant garments. Made of polyurethane.

How to use for Badges, Patches and Emblems

1. Hoop fabric, crinoline and/or stabilizer.
2. Embroider design and remove from the hoop.
3. Lay a piece of **E-Zee Heat Seal** on the back side of the embroidery with the release paper facing up.
4. Use a heat press or iron to bond the E-Zee Heat Seal to the fabric (see chart below).
5. Allow to cool and then pull off the release paper.
6. Cut the patch to shape with scissors or a die cutter.
7. Finish the edges with a serging machine or a zigzag stitch on a home sewing machine.

How to use in order to seal up the back side of embroidery on water resistant garments

Cut a piece slightly larger than the finished embroidery and follow instructions in Steps 3 to 5 above.

Please note The recommended heat setting for the garment or substrate must be taken into account when setting the temperature of the heat press or iron for heat seals. Use a press cloth or silicone sheet as needed.

Flat Press:	
Machine Setting	248°F to 266°F (120°C to 130°C)
Dwell Time	15 to 20 seconds
Pressure	2.8 to 4.2 Bar (40-60 psi)



Available in these sizes:

Rolls

- 19" x 10 yards
- 19" x 50 yards



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